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**IT-13-P-1929 Influence of FIB milling on the determination of  $sp^2/sp^3$  ratio of carbon materials**

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In focused-ion-beam (FIB) preparation of TEM samples, the energetic  $Ga^+$  beam may have damaged the original structure of both sides of the cross-section specimen. Damaged cover layers of amorphous structure are expected for FIB lamellae of carbon materials with modified bonding configurations. Quantitative ELNES technique is well-established for bonding-configuration analysis of carbon. However the sensitivity of this technique is limited by the inevitable FIB-induced damage. Here we propose a simple mathematical model to correct this damage influence on the determination of  $sp^2/sp^3$  ratios of carbon materials. And the model is tested for HOPG and DLC films with different fractions of  $sp^2$  bonds.

The bonding configuration throughout the sampled material column can be considered as a linear combination of those of the damaged layers on both sides and the bulk. Assuming that the damaged cover layers are of uniform thickness and ignoring the local difference in the bonding configurations in the damaged layers and the bulk material, a linear relationship can be derived between the  $I_{\pi^*}/I_{\sigma^*}$  ratio for HOPG (or  $sp^2$  % for DLCs) obtained from the C-K edge spectra and  $1/t$ , where  $t$  indicates the relative thickness obtained from corresponding low-loss spectra. Consequently, the intercept is the real  $I_{\pi^*}/I_{\sigma^*}$  ratio (or  $sp^2$  %) for the bulk.

FIB preparation for HOPG and DLC samples was followed by a standard lift-out technique. 30 keV  $Ga^+$ -ions were used for thinning and during the final stage a high tension of only 5 kV was applied to minimize the damage. C-K edge EELS spectra were taken at magic angle (MA) conditions. The cleaved HOPG specimen was largely kept perfect in graphite crystallinity and thus provides as a standard for the FIB-prepared HOPG.

The difference between the FIB-prepared HOPG and the standard is reduced from as high as 20 % to 4 % after the correction. Fig. 1 demonstrates the original quantitative EELS results of two DLCs as a function of  $1/t$ . The DLC (a-C:H) with high  $sp^2$  % (69 %) shows little discrepancy with the thickness variation (see red symbols in Fig. 1) and is in accordance with the Raman study (70 %). Therefore, it could imply that the damaged a-C layer contains the same fraction ( $\sim 70$  %) of  $sp^2$ -hybridized C-atoms. Seen from the black symbols in Fig. 1, the ta-C film with lower fraction of  $sp^2$  bonding shows a larger dispersion of  $sp^2$  % from 39 % to 60 % with respect to  $t$  ranging from 0.4 to 1.4, however a linear relationship is indeed found and the  $sp^2$  % is corrected to  $33 \pm 1.3$  % by the model. Further assuming that the  $sp^2$  % of the FIB-damaged layer is  $\sim 70$  % for all carbon specimens, the damaging depth on each side are estimated to be  $\sim 15$  nm for the HOPG lamella and  $\sim 10$  nm for the ta-C one.

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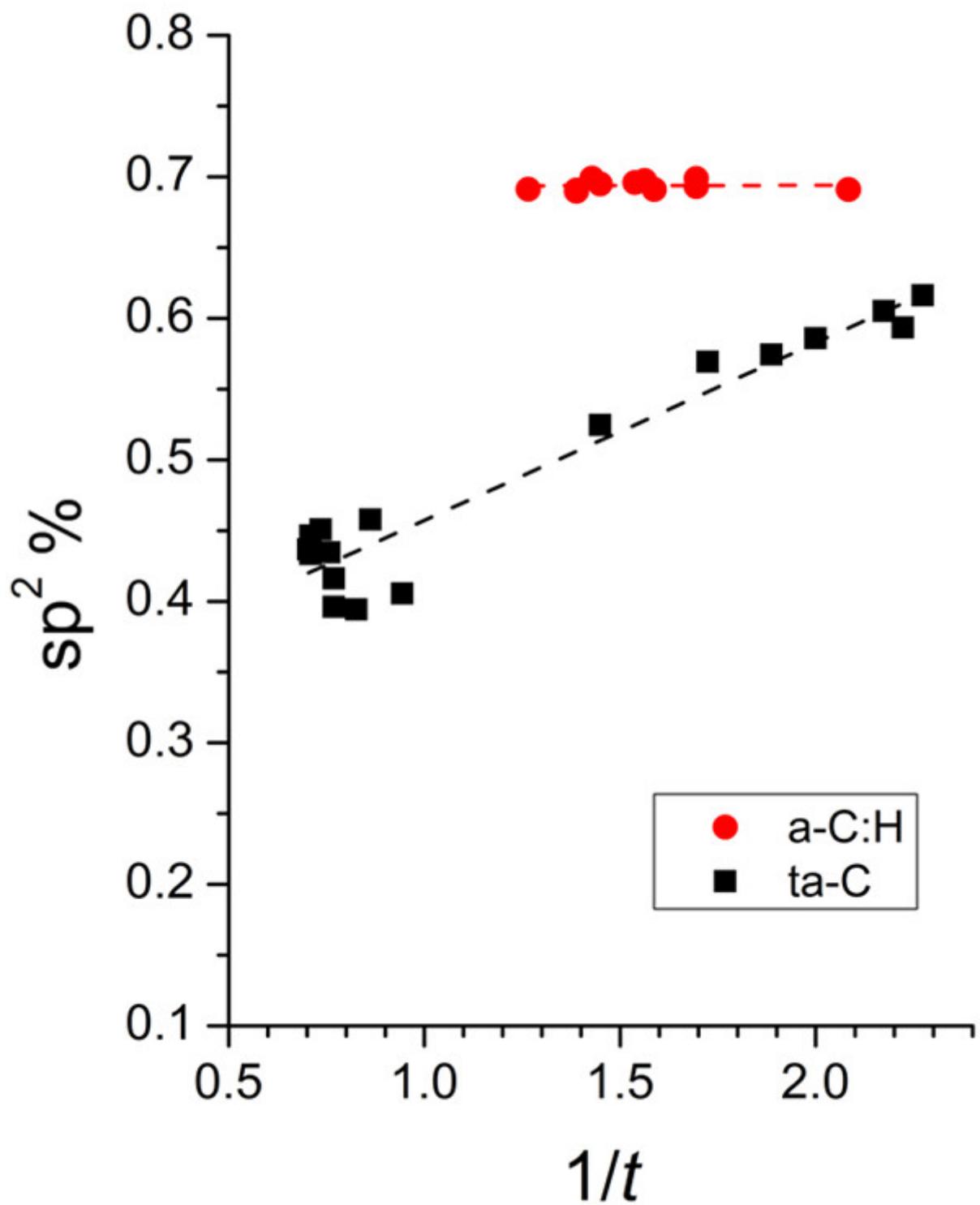


Fig. 1: MA-EELS quantification of  $sp^2$  % for the a-C:H and ta-C DLCs as a function of the reciprocal of the relative thickness ( $1/t$ ). Dashed lines are linear fitting results for each sample.