

Type of presentation: Poster

**IT-4-P-1829 Determination of the second critical energy of primary electrons in relation to dielectric thickness and angle of incidence**

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At the second crossover energy  $E_{2c}$  of incident electrons the equilibrium is maintained between the electron probe currents  $I_0$ , the second electron emission (SEE) currents  $I_0\delta$ , the backscattered electron (BSE) currents  $I_0\eta$ , as well as the leakage currents  $I_L$  and the displacement currents  $I_d$  that are responsible for the accumulated charge  $Q$ . At the equilibrium state the equality  $I_0 = I_0(\delta + \eta) + I_L + I_d$  is fulfilled, while for the target remaining uncharged the condition  $\delta + \eta = 1$ ,  $V_s = 0$  is valid, where  $\delta$  and  $\eta$  are the emission coefficients of SE and BSE.

Experimental results for dielectrics, in the case when incident electrons impinge on the sample surface at the angle  $\alpha$ , can be described by the following semi-empirical expression:  $E_{2c} = E_{2c}(0) \exp[(\ln(R_{2c}/2\lambda))(1 - \cos\alpha)]$ , (1)

where  $\lambda$  is the effective emission depth of SE,  $R_{2c} = 76E_0^{1.67}$   $\rho$  is the depth of penetration of primary electrons with the energy  $E_0$ ,  $\rho$  is the specific density of the dielectric material. As an example, fig.1(a) shows the experimental dependence and the dependence calculated by formula (1) of the second critical electron energy  $E_0 = E_{2c}$  on the angle of incidence  $\alpha$ , for the target potential  $V_s = 0$ , i.e. when the target remains uncharged. Fig.1(b) shows the dependence of the energy  $E_{2c}$  on the angle of incidence  $\alpha$  for ungrounded metals.

Consider the dependences of the  $V_s$  of PMMA films with the thickness  $d$  on a silicon substrate at the electron energy  $E_0$ .

The experimental results are in qualitative agreement with the calculated results as shown in fig.2(a), presenting the dependences  $V_s(d)$  for MICA plates 2 to 30  $\mu\text{m}$  thick and for PMMA films 0.4, 1.4, 2.7, 4  $\mu\text{m}$  thick on the Si-substrate.

At the radiation energies  $E_0$  in the range of 0.5–1.0 keV the negative charging begins (note that according to previous views, positive charging was expected because  $E_0 < E_{2c}$ ). At this energy the sign polarity of  $V_s$  changes, i.e. at the point where  $V_s = 0$  V. For PMMA this value lies in the range  $E_0 = 0.4$ – $0.6$  keV, with the thicknesses of the layers of positive and negative charges and the values of these charges are approximately equal ( $\lambda \approx R_0$ ,  $Q_+ = Q_-$ ), which is responsible for the total absence of charging. In the region of 1 keV  $< E_0 < E_{cr2}$  one can clearly observe negative charging, and the greater  $d$ , the higher the value of  $-V_s$ . This range corresponds to the condition  $\lambda < R_0 < d$ . The value of  $-V_s$  at first increases and reaches the maximum, then as  $E_0$  and  $R_0$  grow, it starts decreasing slowly in the absolute value and reaches zero at the points of  $E_{cr2}$ , that are different for each film thickness  $d$ . These points can be used in high-voltage lithography, because it is at these values of  $R_0 \geq 2d$  that the conduction current  $I_T$  is generated and it carries excessive negative charges (electrons) onto the substrate, hence  $V_s = 0$  V.

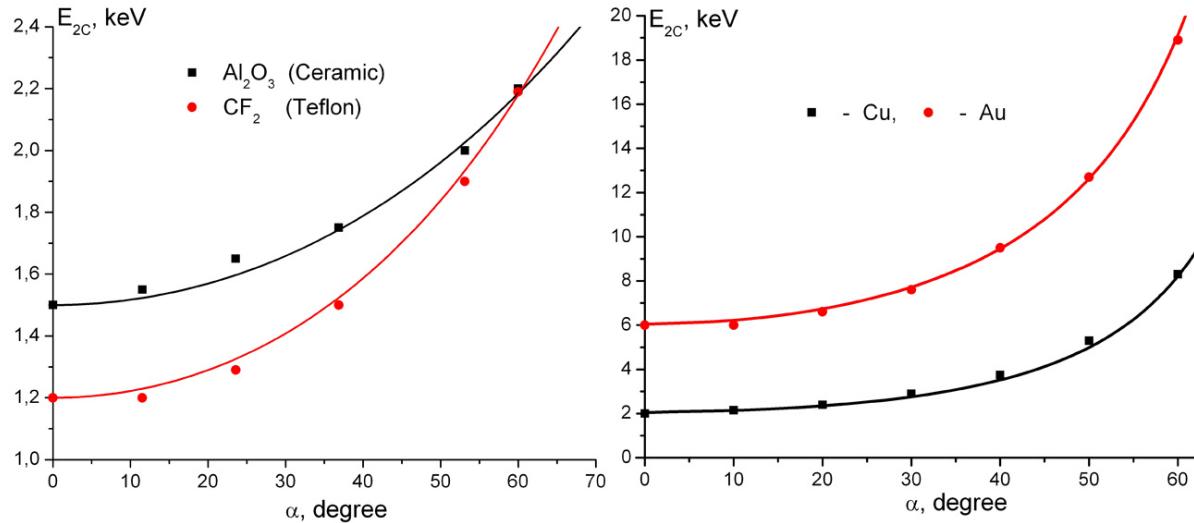


Fig. 1: Characteristics of the value of the second critical electron energy  $E_{2c}$  as a function of angle of incidence  $\alpha$  for dielectrics (a) and ungrounded metals (b).

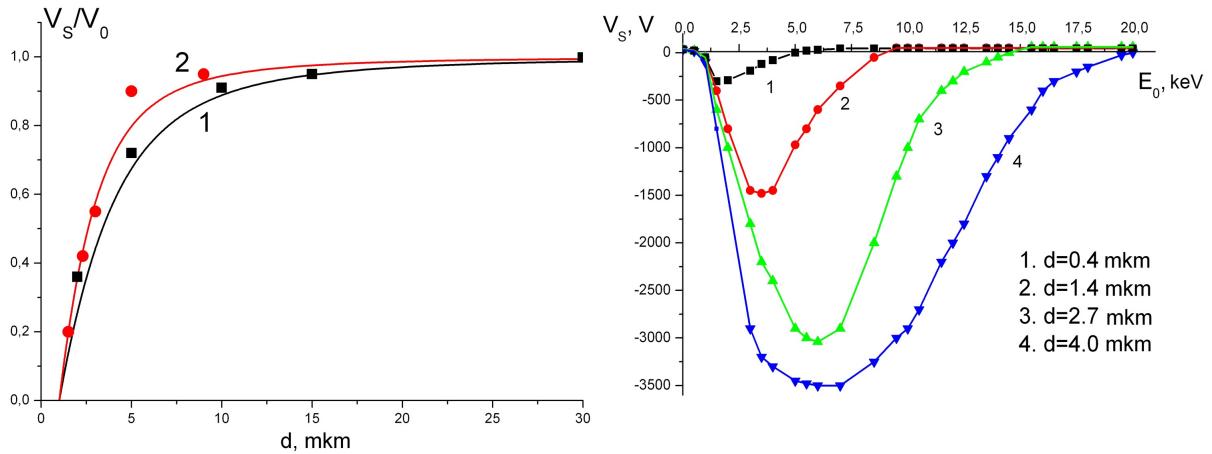


Fig. 2: (a) - Dependence of surface potential of dielectric films on their thicknesses: (1)  $V_s(d)$  for mica (plot 1) and for PMMA (plot 2). (b) - Dependences of surface potential  $V_s$  on incident electron energy  $E_0$  for PMMA films of different thickness  $d$  on Si-substrate.